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RESEARCH ARTICLE

MODELING FUEL INJECTION TIMING PROBLEM IN TOYOTA 3B ENGINE THROUGH ITS SOUND USING MATLAB SOFTWARE

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ABSTRACT

The target of this work was the detection of fault in engine through its sound using spectral analysis. The sound signals of three selected engine parts were examined using spectral analysis to detect the fault in Toyota 3B engine. These sound signals are sound from normal Toyota 3B engine, sound from faulty advanced engine and sound from faulty retarded engine in Toyota 3B engine. These all sounds have a unique spectral representation and have a unique sound which different from the normal engine sound. Sound capturing processes was occurred by combining laptop, mini-jack, microphone, microphone stand and engine and these sound signals were recorded in isolated room to avoid interference from surrounding sounds. Two signal visualization techniques were used in this work and these sound signal visualization techniques are time wave form and line spectrum. The plot of line spectrum was obtained after time domain is converted to frequency domain with help of FFT. This conversion is performed with aid of MATLAB soft ware. This thesis results indicates that each sound signal has its own time waveform, line frequency spectrum and power spectrum. It can be concluded that every sound signal has a unique frequency. This work initiates others to detect the fault in engine using spectral analysis.

INTRODUCTION

The engine provides the power to drive the vehicle's wheels. All automobile engines, both Gasoline and diesel are classified as internal combustion (IC) engines because the combustion or burning that creates energy takes place inside the engine. An internal combustion engine is a device that operates on an open thermodynamic cycle and is used to convert the chemical energy of a fuel to rotational mechanical energy (F.Elamin, 2010). This rotational mechanical energy is most often used directly to provide motive power through an appropriate drive motor for an automotive application. IC engines are seen every day in automobiles, trucks, and buses (M. Esmail, 2009). The name internal combustion refers also to gas turbines except that the name is usually applied to reciprocating internal combustion (I.C.) engines like the ones found in every day automobiles. Basically there are two types of I.C. ignition engines, those which need a spark plug, and those that rely on compression of a fluid. Spark ignition engines take a mixture of fuel and air, compress it, and ignite it using a spark plug. In compression ignition engines the mixture ignites at high temperatures and pressures. This means Compression ignition engines take atmospheric air, compress it to high pressure and temperature, at which time combustion occurs. Engines are also divided into four stroke and two stroke engines. In four stroke engines the piston accomplishes four distinct strokes for every two revolutions of the crankshaft.

In a two stroke engine there are two distinct strokes in one revolution. Engine is the most important component of a car. If one of its parts fails to work, when working with an engine, it may lead series system breakdown. Diesel engine problems are usually caused by the coolant or fuel system or improper installation of fuel line and fuel pump (Ferguson, 2000). If the fuel supply system is not free from dirt and moisture, the water sediment get into fuel filters. The diesel injection system (injection pump and nozzles) is extremely sensitive to the presence of any water in the fuel that reaches these components causes over heating of the engine. These impurities may also cause improper combustion and leads to engine parts failure. Engine requires both air and liquid coolant. But, modern engine uses the liquid coolant which is the mixture of water and antifreeze. Coolant is pumped around passages within the engine and returned to a storage tank via a thermostatically controlled valve. An air cooled heat exchanger located in the intake helps to disperse the heat energy absorbed by the coolant. This coolant prevents over heating of the engine which may cause explosions of engine parts and eventually leads to the destruction of the whole vehicle. Similar work has been attempted to identify fault parts of Toyota 3B engine using spectral intensity. The parts which were investigated were: Piston, piston ring, valve, defect in Nozzle, faulty in high pressure lines and faulty in fuel lines and air intake system (Lemi, 2011; Gemechis, 2013; Woyessa, 2013). In this work, the same Toyota 3B engine will be investigated to identify the faulty parts of an engine. Engine parts which were not

considered in the previous studies such as (improper injection timing and insufficient coolant amount) will be considered using the spectral analysis. This method may be presented to the garage technician in the form that is easy to understand and used to assist the identification of the affected engine parts. The spectral representations of the sound produced by affected engine parts are highly essential to monitor the status of engine condition through sound signal processing from sound signals sampled and converted to discrete signal (Atta way, 2009; McLaughlin, 2009). Fourier transform is the most powerful tool in signal processing. Discrete Fourier transforms (DFT) and the fast Fourier transform (FFT) are among the most important tools in signal processing. The FFT is a type of Fourier transform designed for arrays of data, especially for computer analysis of sound waves in relatively short time than DFT. The DFT is commonly applied to implement linear filtering, spectral analysis and correlation analysis (Stein and shakarchi, 2003). This study is to develop the sound based technique to detect the damaged parts of engine which is not functional. It can be done by detecting unusual sound produced due to engine parts failure and analyzing the sound produced due to the failure of selected engine parts and relate this sound with the type of damage.

MATERIALS AND METHODS

The Study Design: This study was conducted in the Agro-Technical and Technology College located in Harar. It is a private college which has many departments under automotive stream. The reason why this college was chosen for this study was that it has its own engine on which the students perform practical learning. The engine used this study was seventeen years old. This study was designed on the detection of the Fault in engine parts through its sound (spectral analysis). The materials required in this study include: Toyota 3B Engine, Computer, Microphone, Microphone stand and Mini-jack.

Equipment Set-up: Sound capturing process took places after arranging the stated equipment above in the following arrangement. First the Mini-jack inserted into the laptop and this Mini-jack was connected to the microphone placed on the microphone stand nearer to the engine at the fixed position. In such arrangement, the sound was taken from the normal and the fault parts of engine.

Sound Capturing: The sound signals from the Toyota 3B engine were captured by using simple microphone placed in front of the engine head. The process of recording sound from the failed engine part was performed by deliberately inducing faults in the engine parts (improper injection timing and insufficient coolant amount). In the first part, normal part was replaced with the defective part. The sound capturing process was conducted in the sequences replacing one after the other. First the sound of normal engine was recorded and then the sound of failed engine parts recorded. This is useful because of the sound recorded from the failed engine parts were compared with the sound recorded from the failed engine parts. The sampling data was done in the power 2 and this because the developed MATLAB code for fft is sampled at a power of 2. For this reason, the researcher chose 131072(2^{17}) samples at a sample frequency of 44100Hz. The sample frequency is the number of sample per second during sound recording process and the time taken to record this sound data length is obtained as follows.

$$T_s = N_s / F_s = 131072 / 44100 = 2.9722 \text{sec.}$$

Sound signal analysis process using MATLAB software is shown in figure below

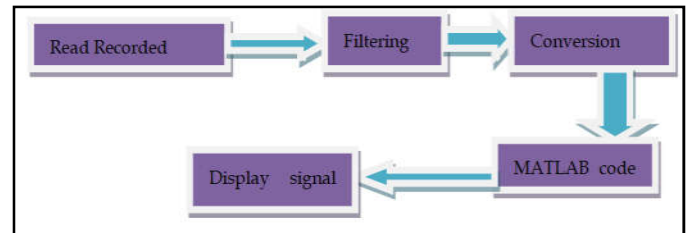


Figure 1. Sound signal extraction process

RESULTS AND DISCUSSION

In this study three different sounds were captured into computer and analyzed by the help of MATLAB software. Those recorded sounds data were analyzed by visualization techniques listed below

Sound Recorded From Normal Toyota 3B Diesel Engine: Sound recorded from normal Toyota 3B engine was analyzed by spectral analyzer techniques illustrated as follows.

Time wave form of sound recorded from normal Toyota 3B engine: Representation of time wave form of the sound from normal Toyota 3B engine is important even though it gives little information about signal. The MATLAB code is used to read the recorded sound from normal engine and the plot amplitude versus time is given below.

Figure 3.1 below shows the plot of amplitude versus time of the filtered and unfiltered sound signal from normal Toyota 3B engine. As it can be seen from the figure most information was hidden since the graph is so overcrowded. But, the difference between filtered and unfiltered sound signal was clearly visible. This shows the representation of time wave form is very important to differentiate different types of signal. This means each signal has its own time wave form representation.

Frequency analysis of sound recorded from normal Toyota 3B engine: Frequency analysis is the most important tool used in sound signal analysis, which converts a time function to frequency function. The conversion from time to frequency spectrum can be performed by implementation of FFT. In this case, the information hidden in time wave is clearly visible and one can obtain the needed information from the amplitude versus frequency plot. The MATLAB code performs this plot and the plot of line spectrum is given as follows. The below figures, figures 3.2; are the graphs of amplitude versus frequency. As it can be seen from the above figure the maximum magnitude of amplitude of the filtered sound signal was 186.3310db and this maximum magnitude of amplitude was obtained at the dominant frequency of the sound signal value of 150Hz. This frequency is exactly similar with what Lemi, Woyessa and Gemechis were obtained in their thesis result. The above figure 3.2(a), for unfiltered sound signal, the maximum magnitude of amplitude was 240.17998db at the frequency of 179.5800Hz. These values were calculated with the aid of MATLAB software. The filtered sound signal has lower frequency than unfiltered sound signal. This is because when unfiltered sound signal was passed through filtering the frequency was decreased.

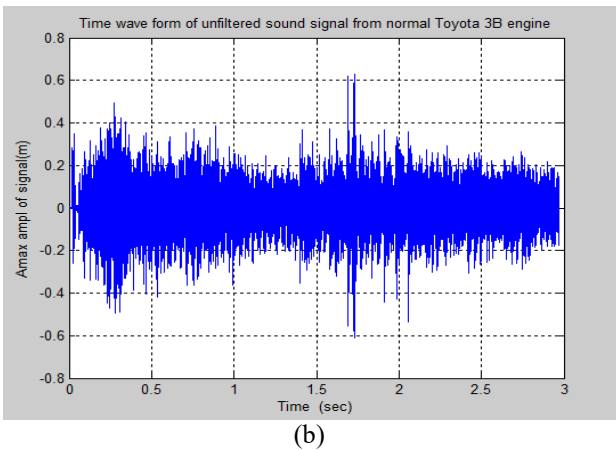
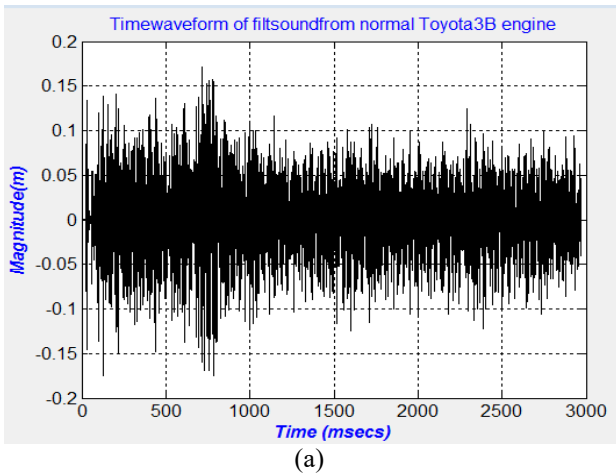


Figure 3.1. Time wave form of unfiltered and filtered sound signals from normal Toyota 3B engine

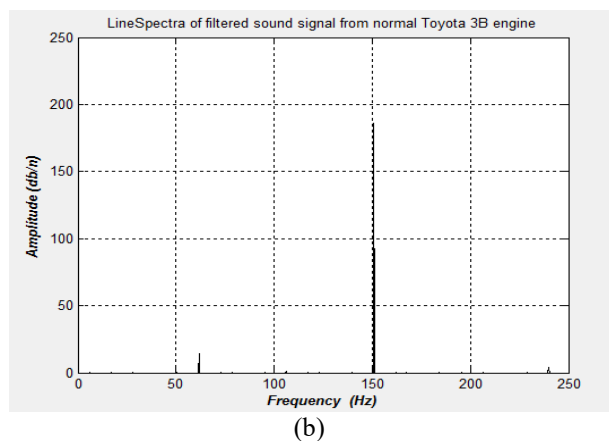
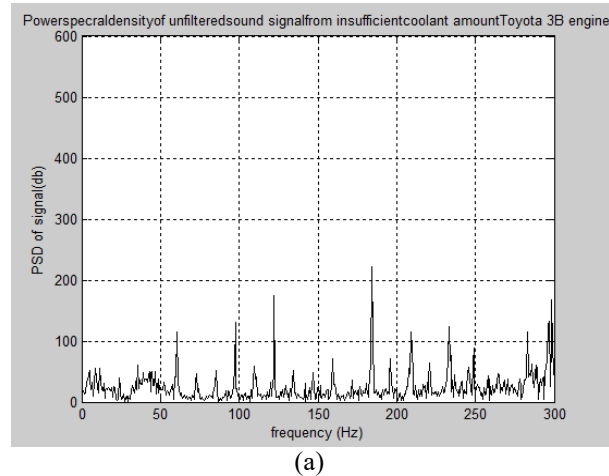


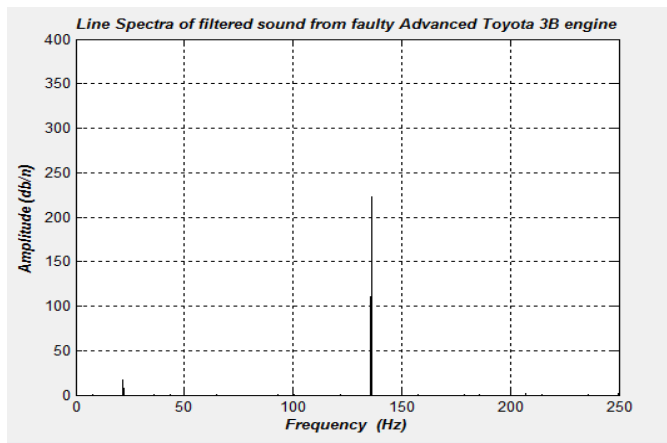
Figure 3.2. Line spectrum of unfiltered and filtered sound signals from normal Toyota 3B engine

Improper Injection Timing in Toyota 3B Engine: The engine's injection pump is very important in it to deliver fuel to combustion chamber at a correct time. If the injection pump fails to work properly, the fuel is not injects into the combustion chamber at the right time and it decreases performances of the engine.

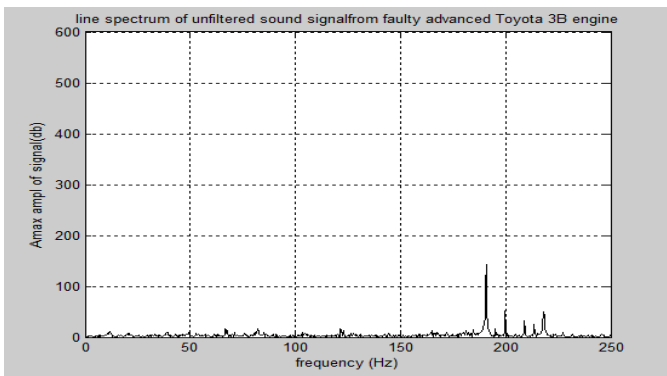
Time wave form of sound from faulty advanced Toyota 3B engine: Injection pump can be advanced or retarded. If injection pump is toward the cylinder head or gear the pumping speed is advanced and it causes the nozzle sprays the fuel before the valve is opened. Due to this effect the Toyota 3B engine produce unusually sound which is different from the normal sound produced by engine. This sound was recorded from the Toyota 3B engine and analyzed by signal analyzer with help of MATLAB software signal visualization techniques. The MATLAB code was used to plot these techniques which filter sound signal and unfiltered sound signal. The above two graphs are plotted time wave form of normal engine. Figure 3.3(a) shows the graph of time wave form of filtered sound signal from normal engine and the graph of 3.3(b) shows the time wave form of unfiltered sound signal from normal engine. The difference between the above two graph was clearly visible. This implies that every sound signal has its own time wave representation.

Line spectrum of sound signal from faulty advanced Toyota 3B engine: The line spectrum of the sound signal from faulty advanced Toyota 3B was obtained from the sound engine produced when the injection pump was towards the gear. The role of line spectrum was to extract the information hidden in time wave form of sound from faulty advanced engine. In this case low pass filter was used to filter out the noise added to the signal and the signal conveys the necessary information clearly since the line spectrum shows the particular frequency of signal. This particular frequency is called dominant frequency of signal. The MATLAB code plots this frequency and the plot of unfiltered and filtered sound signal are given blow. The below two figures, figure 3.4(a) and figure 3.4(b) are the plot of amplitude of sound signal versus frequency. Figure 3.4 (a) is the plot of filtered sound signal from Toyota 3B faulty advanced engine and figure 3.4(b) is the plot of unfiltered sound signal from Toyota 3B faulty advanced engine. From the above figure the maximum amplitude of filtered sound signal from faulty advanced engine is 222.6425db and this maximum magnitude of amplitude is obtained at a frequency of 137.50 Hz. For unfiltered sound signal from faulty advanced engine, the graph shows that the maximum magnitude of amplitude is 142.70907db and this amplitude is obtained at a frequency of 192.6400Hz. This value is obtained using MATLAB software. If the above two results were compared, the frequency of unfiltered sound signal was greater than the frequency of filtered sound signal. This implies that when unfiltered sound signal was passed through filtering its frequency was decreased.

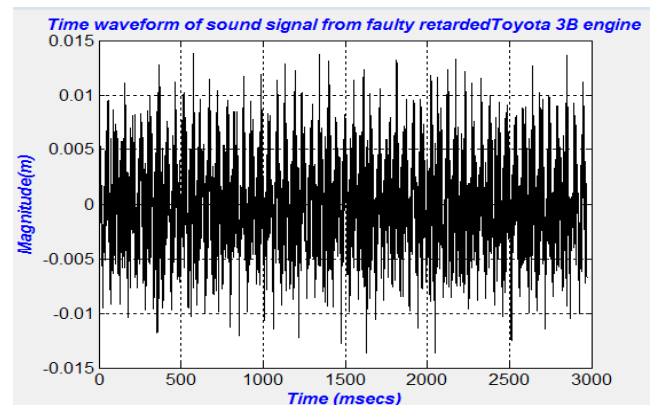
Line spectrum of sound signal from faulty advanced and normal engine: The line spectrum of sound from faulty advanced and normal Toyota 3B engine in one plot was used to compare the frequencies of sound signals from faulty advanced and normal Toyota 3B engine. The MATLAB code which plots this sound signal and the plot is given below. The below plot shows the line spectrum of sound from faulty advanced and normal Toyota 3B engine. This plot illustrates the difference between frequency of faulty advanced and normal Toyota 3B engine.



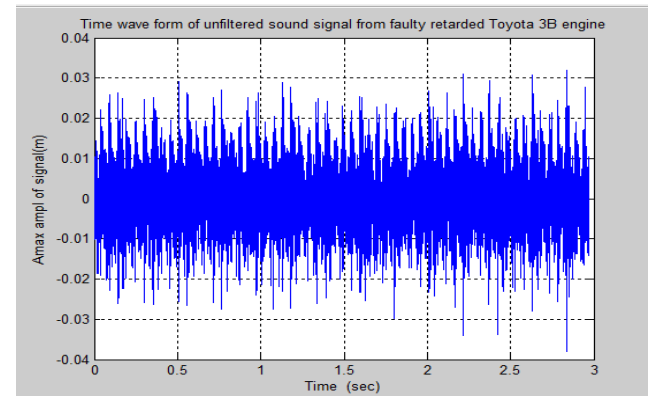
(a)



(b)



(a)



(b)

Figure 3.4. Line spectrum of filtered and unfiltered sound signals from faulty advanced Toyota 3B engine

Figure 3.6. Time wave form of filtered and unfiltered sound signals from faulty retarded Toyota 3B engine. The above graphs, figure 3.6 (a) and figure 3.6(b) are the plots of amplitude versus time. From these graphs one cannot obtain the necessary information since the graphs are so overcrowded and also the differences between the two graphs were clearly known

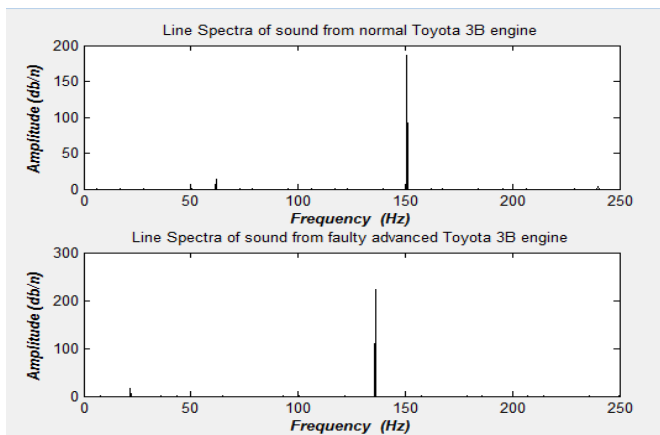


Figure 3.5. Line spectrum of sound signal from faulty advanced and normal Toyota 3B engine

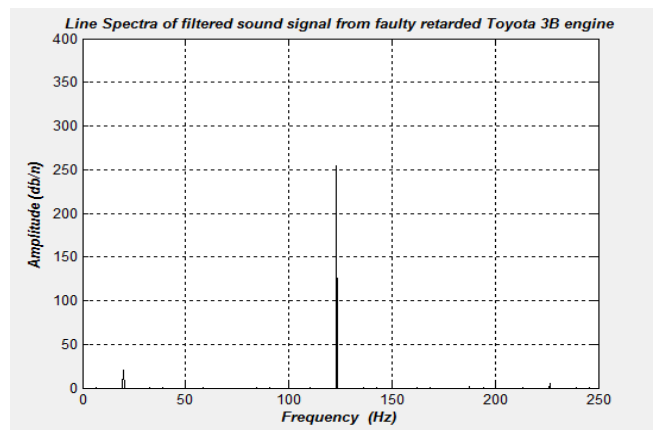


Figure 3.7. Line spectrum of unfiltered and filtered sound signals from faulty retarded Toyota 3B engine

The maximum magnitude of amplitude for the sound signal from normal Toyota 3B engine was 188.3310db at a frequency of 150Hz and the maximum magnitudes of amplitude of sound signal from faulty advanced engine was 222.6425db at the dominant frequency of 137.50Hz.

Sound Signal Recorded From Faulty Retarded Toyota 3B Engine: Faulty retarded Toyota 3B engine was occurred when the injection pump is away from the gear of engine. If the injection pump speed is retarded, the fuel is not correct sprayed into the combustion chamber at the right time. This means fuel spray is delayed. Then, since the fuel spray is delayed, the engine produces unusually sound which is different from the normal sound of engine produces. This sound was recorded and analyzed by signal visualization techniques blow.

Time wave form of sound signal from faulty retarded Toyota 3B engine: Time wave form of sound signal from faulty retarded Toyota 3B engine was acquired when the injection pump is away from the gear. This sound signal is plotted with the help of MATLAB code and the MATLAB code plot this sound signal and the plot of unfiltered and filtered sound signal are given blow.

Line spectrum of sound signal from faulty retarded Toyota 3B engine: Line spectrum conveys clear information than the time wave form. In this case the dominant frequency of the

sound signal is clearly known so that one can know where dominant frequency of signal is. This frequency is obtained after transforming time domain to frequency by using fast Fourier transform. This transformation was implemented by MATLAB software and the MATLAB codes which plot this line spectrum and the plot of both unfiltered and filtered sound signal are given as follows. Figure 3.7. Line spectrum of unfiltered and filtered sound signals from faulty retarded Toyota 3B engine.

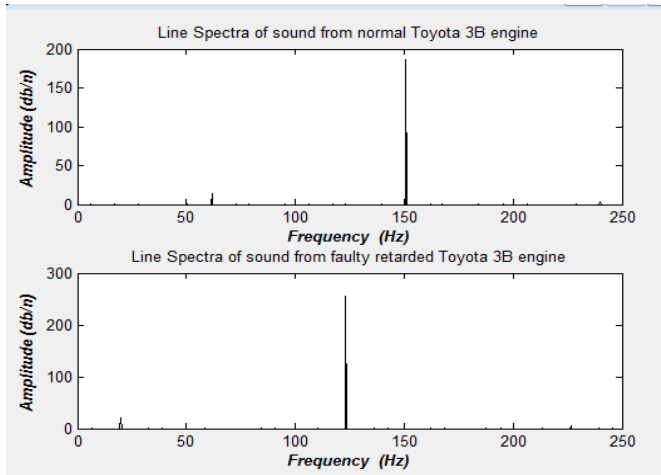


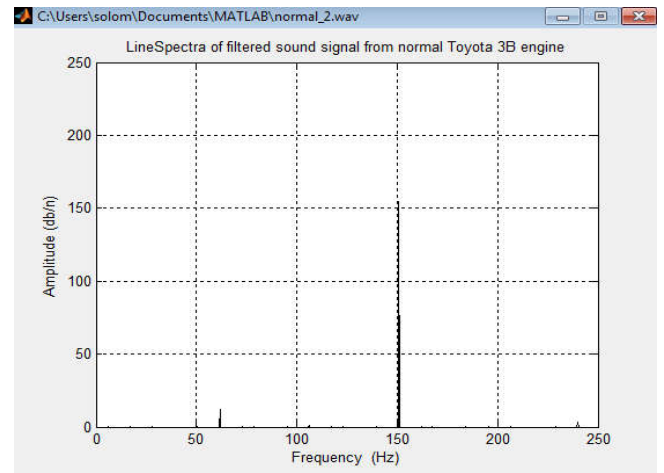
Figure 3.8. Line spectrum of filtered sound signal from faulty retarded and normal Toyota 3B engine

The above two figures show the line spectrum of faulty retarded 3B Toyota engine. The figure 3.7 has maximum magnitude of amplitude of value of 254.8570 db at the frequency of 125.72 Hz. This frequency is the frequency of filtered sound signal from faulty retarded Toyota 3B engine..

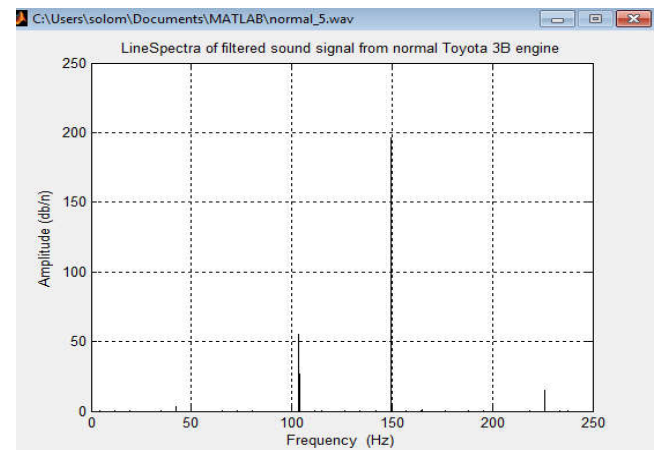
Line spectrum of sound signals from faulty retarded and normal Toyota 3B engine: It is known that the line spectrum of a sound signal is characterized by its frequency and amplitudes.

The amplitude and frequency of the sound signal from faulty retarded and normal Toyota 3B engine is given in one plot. The plot of Line spectrum from faulty retarded and normal Toyota 3B engines is given in one plot as follows. As it can be seen from the above figure, the dominant of frequency sound signal from normal Toyota 3B engine is 150Hz and this frequency shows up the maximum magnitude of amplitudes is 188.3310db. For that of sound from faulty retarded the maximum magnitude of amplitude is 254.8570db at a frequency of 125.72Hz. Therefore, one can understand the difference between sound signal from faulty retarded and normal engine.

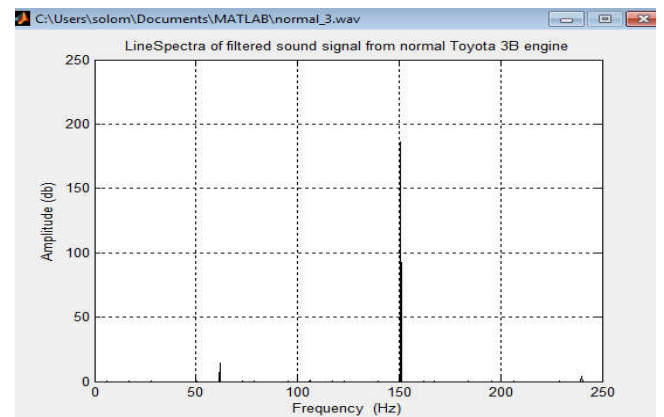
Validation of Results: To check validity of result, three sounds were recorded in the absence of researcher for each sound recorded from Toyota 3B engine and these recorded sounds was deliberately hidden from the researcher. This because of avoiding personal bias to the result and it was known to the engine technician at Agro- technical and Technology College. These results were compared with the results researcher obtained in the work. The line spectrum of figure above (a, b and c) are the sound signal recorded by technicians from normal engine. These plots are similar with the line spectrum of the researcher obtained in figure above (d). All of them have the similar maximum magnitude of amplitude at exactly the same frequency. Therefore, they are the sound from the normal Toyota 3B engine.



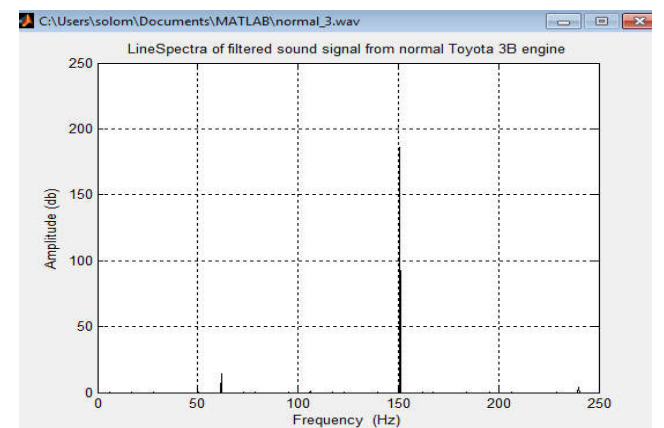
(a)



(b)



(c)



(d)

Figure 4.9. Line spectrum of sound signals from normal Toyota 3B engine

Conclusion

In this study, three sounds from selected engine parts were recorded and analyzed. These sounds were the sound signal from normal Toyota 3B engine, sound signal from faulty advanced Toyota 3B engine and sound signal from faulty retarded Toyota 3B engine. Two signal visualization plots are used in this study. These sound signals visualization techniques are time waveform and line spectrums. In the cases of time wave form, most information is hidden in it since the plot is so overcrowded. Line spectrum is obtained after transforming time domain to frequency domain with the aid of FFT. Therefore, line spectrum gives the detail information about the sound signal. Therefore these two plots are used to address the problems of Toyota 3B engine condition. Two types of sound signals were analyzed in this work. These sound signals are unfiltered and filtered sound signals were taken from Toyota 3B engine. In unfiltered sound signals, its frequency is higher than filtered sound signal. This is because of the fact that when unfiltered signal is passed through the filtering process its frequency is decreased. The filter type used in this study is low pass filter. The reason why low pass filter is chosen is that assuming interference from surrounding is small. This is because sound recording process was taken place in an isolated room to avoid inferences of sound from surroundings.

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